Serial No.: New - PCT/JP2004/015593 Nat'l Stage

International filing date: October 21, 2004

The following Listing of Claims will replace all prior versions, and listings, of claims in the application.

LISTING OF CLAIMS:

1. (Currently Amended) A method for installing a refrigeration device that comprises comprising:

a heat source unit (2 -802, 1002, 1102, 1502 - 1802, 2002, 2102, 2502 - 2802, 3002, 3102) having a compressor (21) and a heat-source-side heat exchanger (23);

a utilization unit (5, 3005) having a utilization-side heat exchanger 51; and a refrigerant connection pipe (6, 3006, 7, 3007) for connecting said heat source unit and said utilization unit, comprising;

a refrigerant circuit formation step for

operating said compressor,

forming a refrigerant circuit (10, 3010, 3110) by connecting a said heat source unit having a compressor and a heat-source-side heat exchanger to a and said utilization unit having a utilization-side heat exchanger via a said refrigerant connection pipe; and performing a non-condensable gas discharge operation step for comprising

recirculating the refrigerant in through said refrigerant circuit, cooling and separating at least a portion of the refrigerant that flows between said heat-source-side heat exchanger and said utilization-side heat exchanger into a liquid refrigerant and a gas refrigerant that includes the a non-condensable gas

separating said non-condensable gas using a separation membrane (34b, 1034b, 2063b, 2064b) from said gas refrigerant obtained by gas-liquid separation, and

remaining in said refrigerant connection pipe,

discharging said the non-condensable gas to the outside of said refrigerant circuit.

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2. (Currently Amended) The method for installing a refrigeration device as recited in Claim 1 claim 1, wherein

in said non-condensable gas discharge operation is performed such that step; the refrigerant that flows between said heat-source-side heat exchanger (23) and said utilization-side heat exchanger (51) is separated into said a liquid refrigerant and said a gas refrigerant that includes said non-condensable gas, after which said gas refrigerant obtained by said gas-liquid separation is cooled.

3. (Currently Amended) The method for installing a refrigeration device as recited in Claim 1 or Claim 2 claim 1, further comprising [[:]]

an airtightness testing step for testing the airtightness of said refrigerant connection pipe (6, 3006, 7, 3007) prior to performing said non-condensable gas discharge operation step; and

an seal gas releasing step for releasing seal gas into the atmosphere the seal gas to reduce the pressure thereof inside said refrigerant connection pipe after performing said airtightness testing step.

4. (Currently Amended) A refrigeration device (1 – 801, 1001, 1101, 1501 – 1801, 2001, 2101, 2501 – 2801, 3001, 3101) comprising

a refrigerant circuit (10, 3010, 3110) in which

a utilization unit (5, 3005) having a utilization-side heat exchanger; (51), and

a heat source unit (2 - 802, 1002, 1102, 1502 - 1802, 2002, 2102, 2502 - 2802, 3002, 3102) having a compressor (21) and a heat-source-side heat exchanger (23) are connected via a refrigerant connection pipe to form a refrigerant circuit; (6, 3006, 7, 3007), said refrigeration device further comprising:

a cooler (32, 332, 832) that is connected to a liquid-side refrigerant circuit (11, 3011, 3111) for of said refrigerant circuit that connects connecting said heat-source-side heat exchanger to said utilization-side heat exchanger, and said cooler being configured to cool that cools at least a portion of the refrigerant that flows between said heat-source-side heat exchanger and said utilization-side heat exchanger when as-said compressor is operated and the refrigerant is recirculated in said refrigerant circuit;

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a gas-liquid separator <u>configured to separate</u> (33) for separating the refrigerant cooled by said cooler, into a liquid refrigerant and a gas refrigerant that includes <u>a</u> the non-condensable gas remaining in said refrigerant connection pipe; and

a separation membrane device (34, 1034, 2034, 2134) having a separation membrane configured to separate (34b, 1034b, 2063b, 2064b) for separating said non-condensable gas from the gas refrigerant obtained by gas-liquid separation using said gas-liquid separator, and configured to discharge said non-condensable gas separated by said separation membrane for discharging to the outside of the refrigerant circuit said non-condensable gas separated by said separation membrane.

5. (Currently Amended) The refrigeration device (1 - 701, 1001, 1101, 1501 - 1801, 2001, 2101, 2501 - 2801, 3001, 3101) as recited in Claim 4 claim 4, wherein

said liquid-side refrigerant circuit (11, 3011, 3111) further has a receiver (25) capable of collecting configured to collect the refrigerant that flows between said heat-source-side heat exchanger and said utilization-side heat exchanger; and

said cooler (32, 332) is configured to cool eools the gas refrigerant including said non-condensable gas that is separated into gas and liquid inside said receiver.

6. (Currently Amended) The refrigeration device (1-801, 1001, 1101, 1501-1801, 2001, 2101, 2501-2801, 3001, 3101) as recited in Claim 4 or Claim 5 claim 4, wherein

said cooler <u>includes</u> (32, 332) is a heat exchanger that uses as a cooling source the refrigerant that flows through said refrigerant circuit as a cooling source.

7. (Currently Amended) The refrigeration device (1-201, 401, 501, 701, 1001, 1101, 1501-1801, 2001, 2101, 2501-2801, 3001, 3101) as recited in any one claim of Claim 4 through Claim 6 claim 4, wherein

said cooler<u>includes</u> (32) is a coiled heat transfer tube disposed inside said gas-liquid separator (33).

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8. (Currently Amended) The refrigeration device (1 – 301, 501 – 801, 1001, 1101, 1501 – 1801, 2001, 2101, 2501 – 2801, 3001, 3101) as recited in any one claim of Claim 4 through Claim 7 claim 4, wherein

said gas-liquid separator (33) is connected so that the liquid refrigerant that is separated into gas and liquid in said gas-liquid separator is returned to said receiver (25).

9. (Currently Amended) The refrigeration device (701, 801) as recited in Claim 8 claim 8, wherein

said gas-liquid separator (33) is integrally formed with said receiver (25).

10. (Currently Amended) The refrigeration device (501, 601, 701) as recited in any one claim of Claim 4 through Claim 9 claim 4, wherein

said separation membrane device (34) is integrally formed with said gas-liquid separator (33).

- 11. (New) The refrigeration device as recited in claim 5, wherein said cooler includes a heat exchanger that uses the refrigerant that flows through said refrigerant circuit as a cooling source.
- 12. (New) The refrigeration device as recited in claim 5, wherein said cooler includes a coiled heat transfer tube disposed inside said gas-liquid separator.
- 13. (New) The refrigeration device as recited in claim 5, wherein said gas-liquid separator is connected so that the liquid refrigerant that is separated into gas and liquid in said gas-liquid separator is returned to said receiver.
 - 14. (New) The refrigeration device as recited in claim 13, wherein said gas-liquid separator is integrally formed with said receiver.
 - 15. (New) The refrigeration device as recited in claim 5, wherein said separation membrane device is integrally formed with said gas-liquid separator.

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16. (New) The refrigeration device as recited in claim 6, wherein said cooler includes a coiled heat transfer tube disposed inside said gas-liquid separator.

- 17. (New) The refrigeration device as recited in claim 6, wherein said gas-liquid separator is connected so that the liquid refrigerant that is separated into gas and liquid in said gas-liquid separator is returned to said receiver.
 - 18. (New) The refrigeration device as recited in claim 17, wherein said gas-liquid separator is integrally formed with said receiver.
 - 19. (New) The refrigeration device as recited in claim 6, wherein said separation membrane device is integrally formed with said gas-liquid separator.
- 20. (New) The method as recited in claim 2, further comprising testing for airtightness of said refrigerant connection pipe prior to performing said non-condensable gas discharge operation; and

releasing seal gas into atmosphere to reduce pressure inside said refrigerant connection pipe after performing said airtightness testing step.